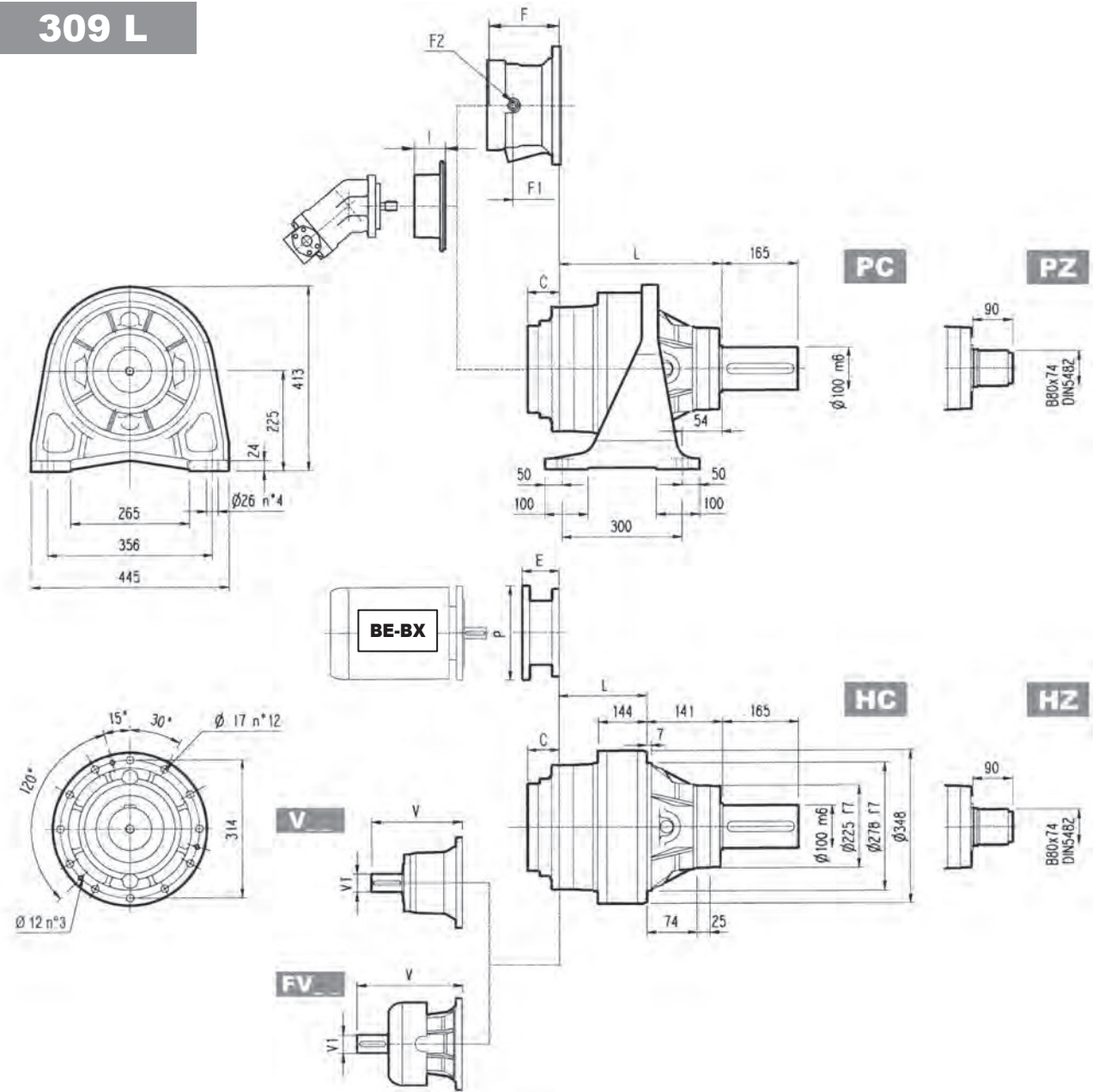
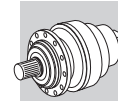


309 L

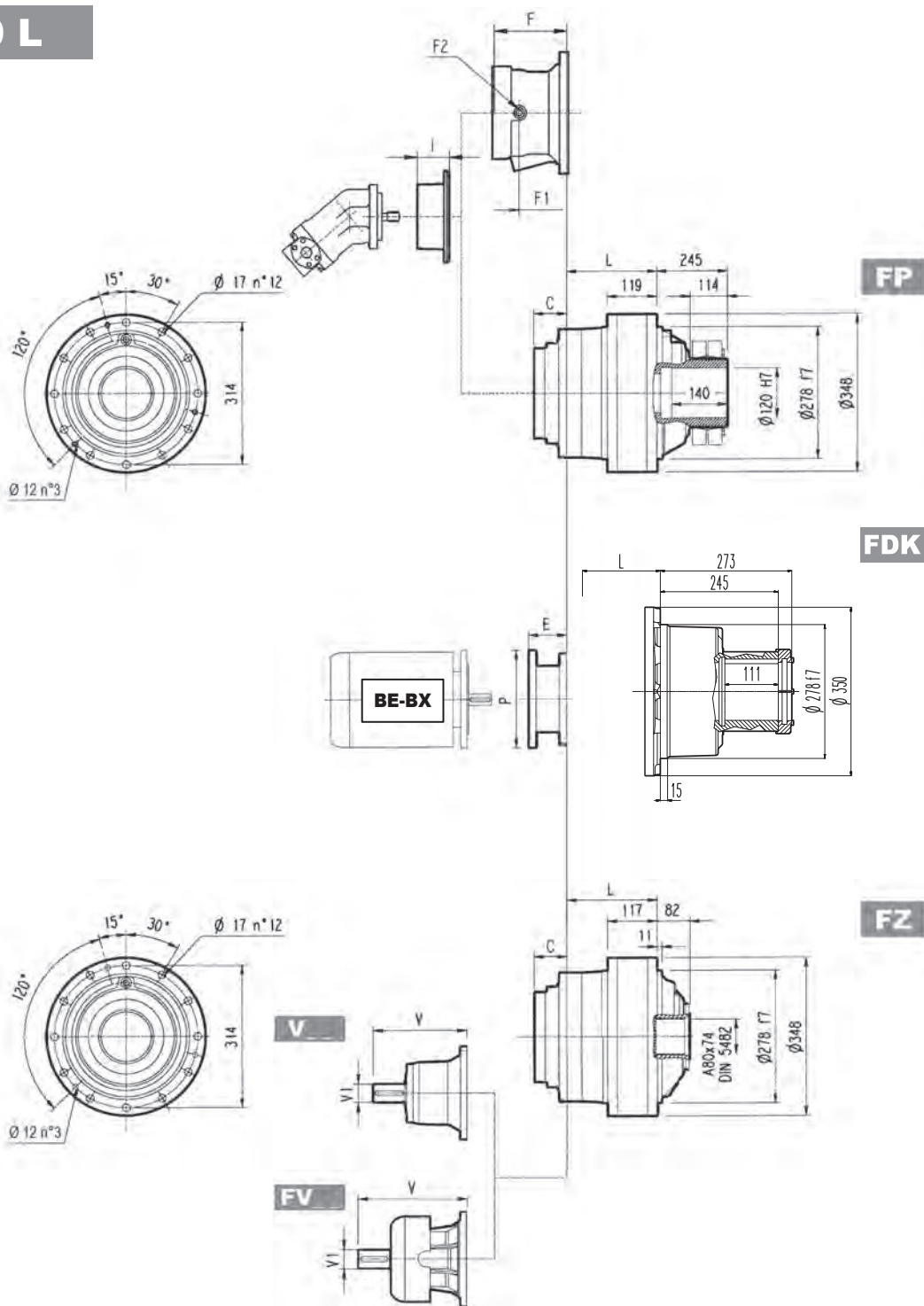


	L				Kg			
	PC - PZ	HC - HZ	FZ	FP - FDK	PC - PZ	HC - HZ	FZ	FP - FDK
309 L1	267	126	99	101	130	115	95	100
309 L2	356	215	188	190	142	127	107	112
309 L3	421	280	253	255	149	134	114	119
309 L4	474	333	306	308	153	138	118	123

	V			V1			V			V1			C	Input	I	F			Type	Input	Kg
	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg				F	F1	F2			
309 L1	315	80	35	313	60	28	375	80	48	363	60	34	51	B	461	201	153	1/4 G	6	B	28
309 L2	239	48	15	—	—	—	276	48	17	—	—	—	37	A	—	145	95	1/4 G	5	A	16
309 L3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	—	105	65	1/4 G	4	A	10
309 L4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	—	105	65	1/4 G	4	A	10



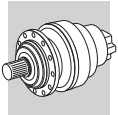
309 L



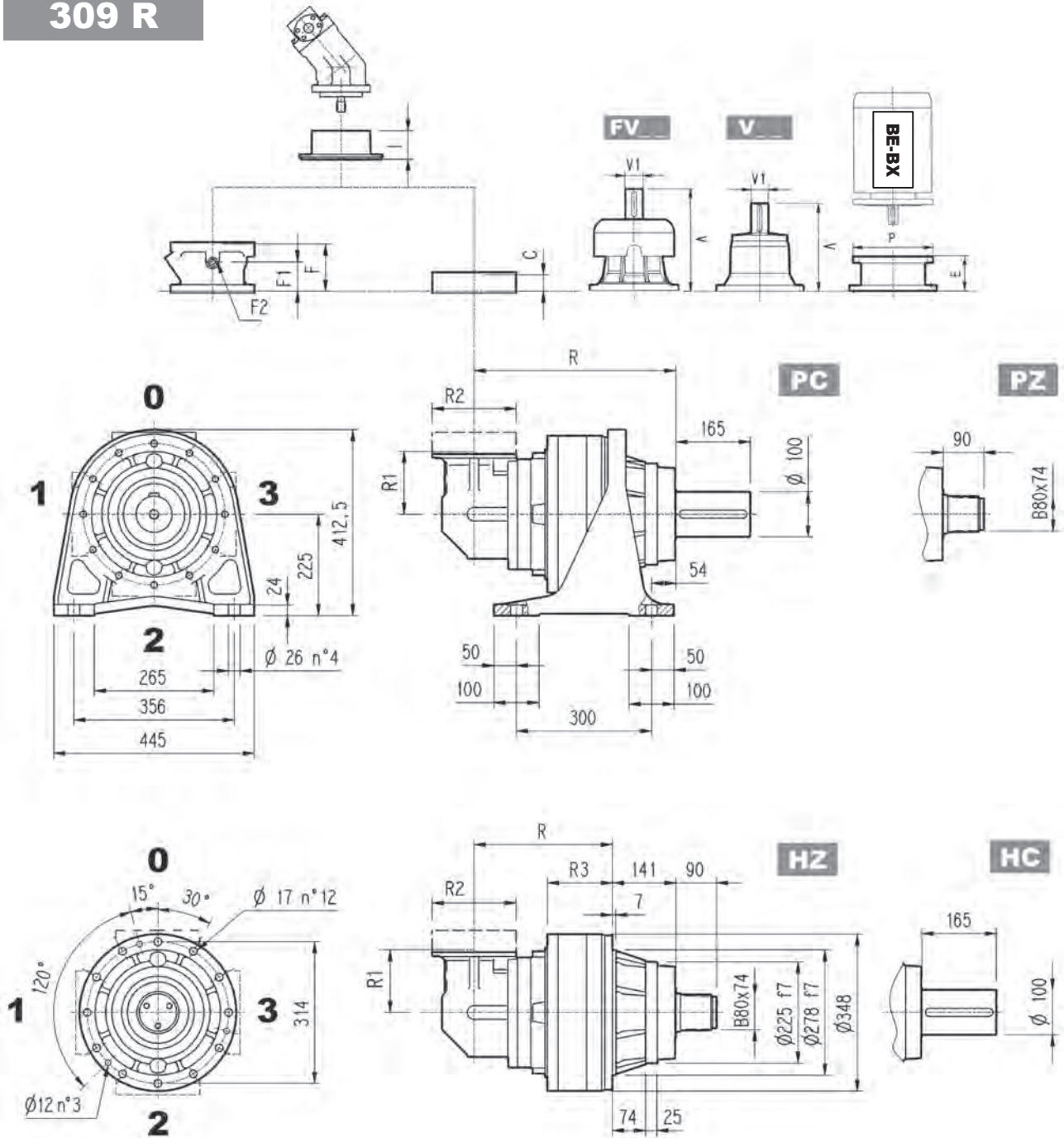
FP

$M_{2max} = 29000 \text{ Nm}$

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 L1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	550
309 L2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
309 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
309 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

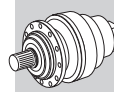


309 R

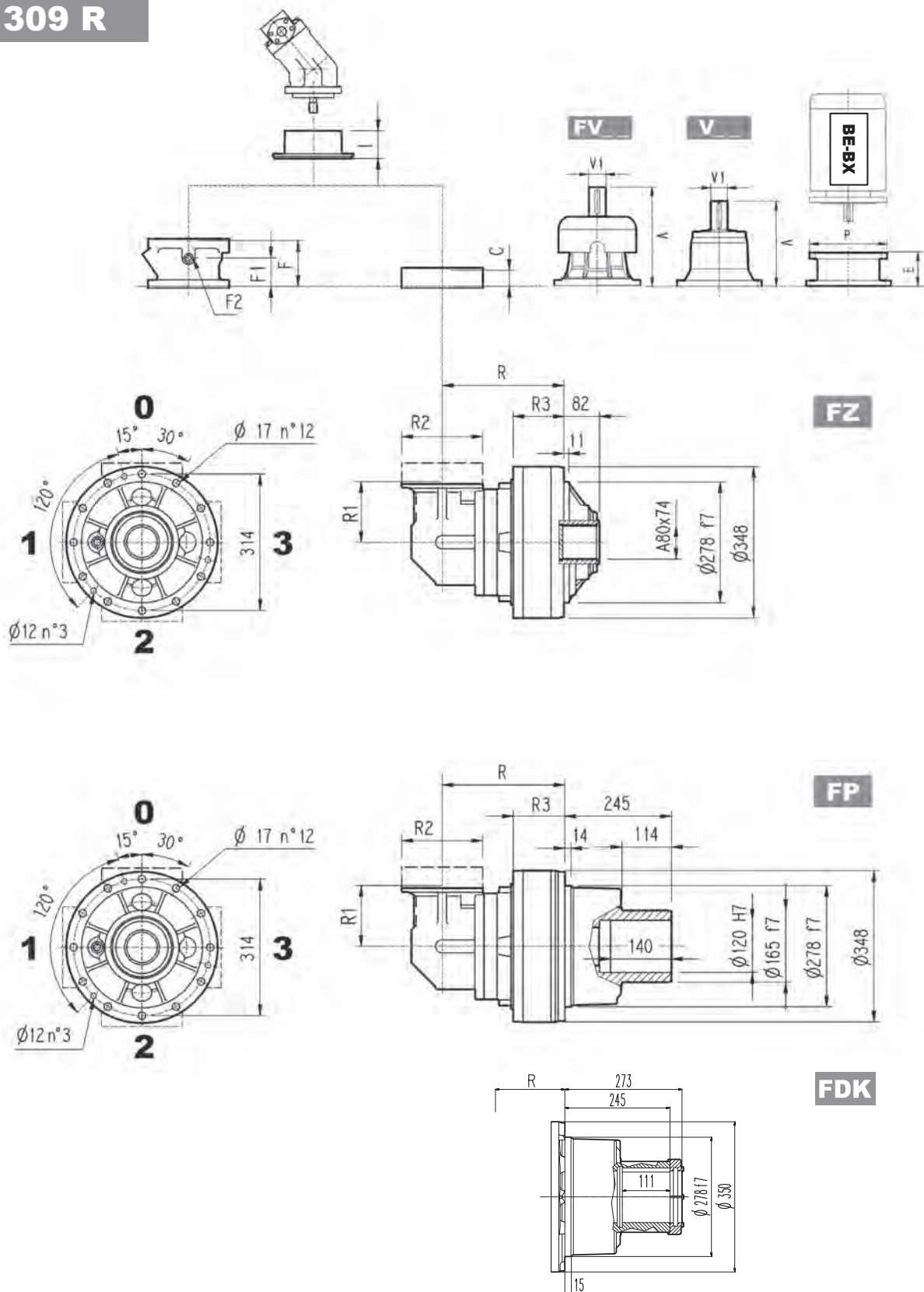


	R				R1	R2	R3			Kg			
	PC-PZ	HC-HZ	FZ	FP - FDK			HC-HZ	FZ	FP	PC-PZ	HC-HZ	FZ	FP - FDK
309 R2	386	245	218	220	225	245	168	141	143	180	165	145	150
309 R3	448	307	280	282	140	186	144	117	119	162	147	127	132
309 R4	513	372	345	347	122	186	144	117	119	163	148	128	133

	V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg	C	Input	I	F	F1	F2	Type	Input	Kg
309 R2	239	48	15	—	—	—	276	48	17	—	—	—	37	A		145	95	1/4 G	5	A	16
309 R3	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A		105	65	1/4 G	4	A	10
309 R4	137.5	24	6	158	38	7	—	—	—	—	—	—	37	A	461	105	65	1/4 G	4	A	10

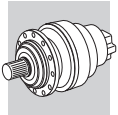


309 R

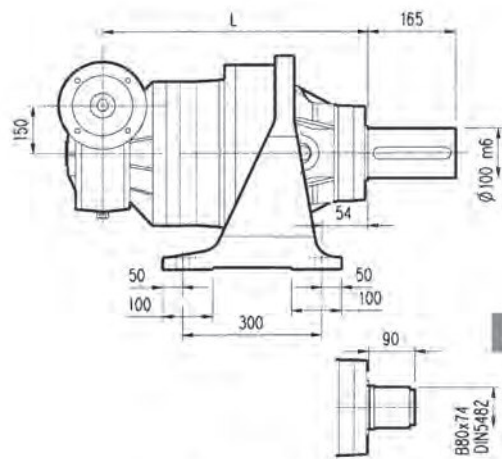
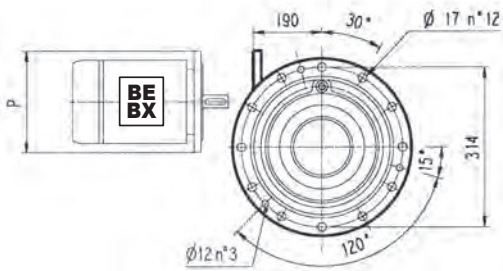
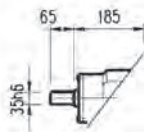
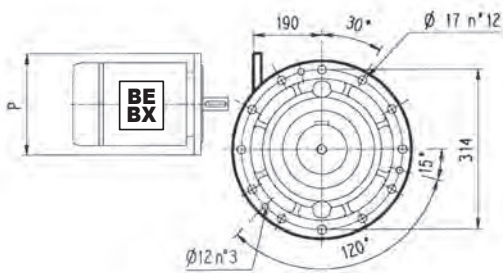
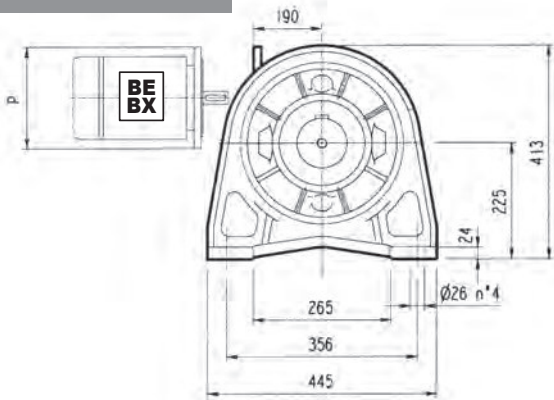


FP $M_{2max} = 29000 \text{ Nm}$

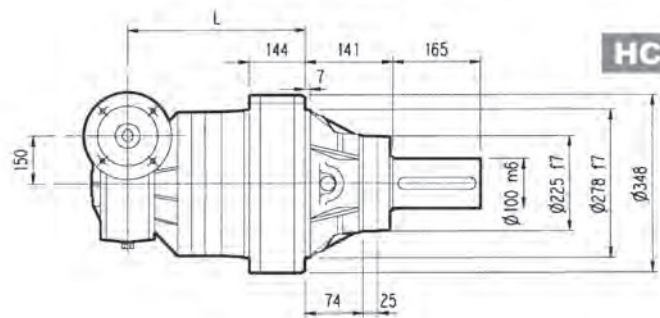
	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 R2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
309 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
309 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—



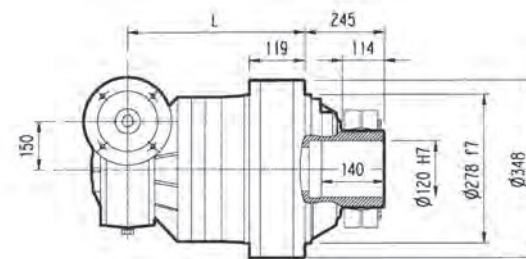
3/V 09 L3



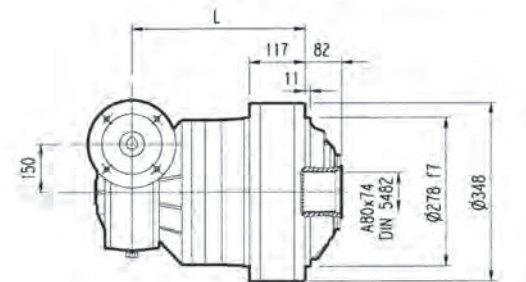
PC



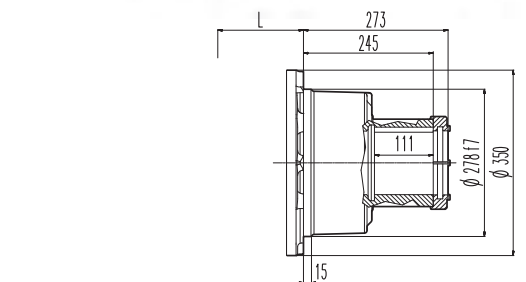
HZ PZ



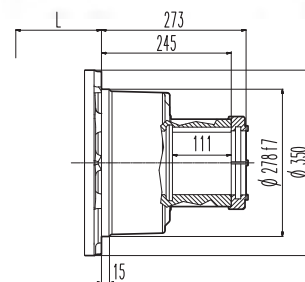
HC



FP



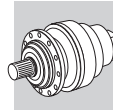
FZ

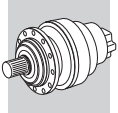


FDK

FP $M_{2max} = 29000 \text{ Nm}$

3/V 09 L3	L				Kg				P100	P112	P132	P160
	PC - PZ	HC - HZ	FZ	FP - FDK	PC - PZ	HC - HZ	FZ	FP - FDK	P	P	P	P
	530	389	362	364	202	187	167	172	250	250	300	350

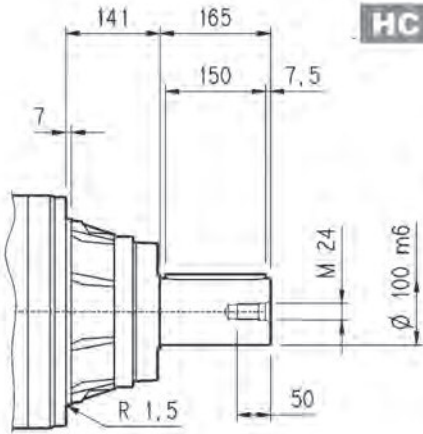




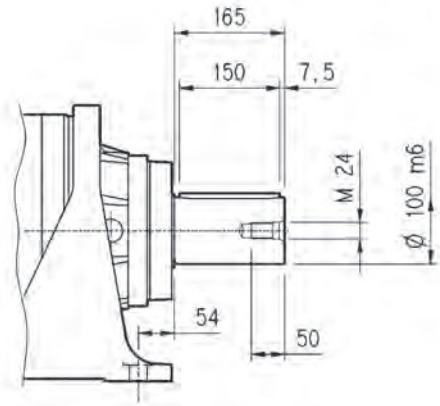
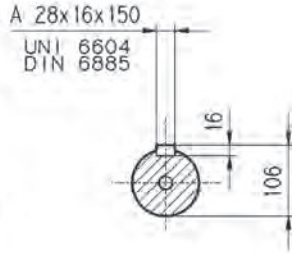
309 L

309 R

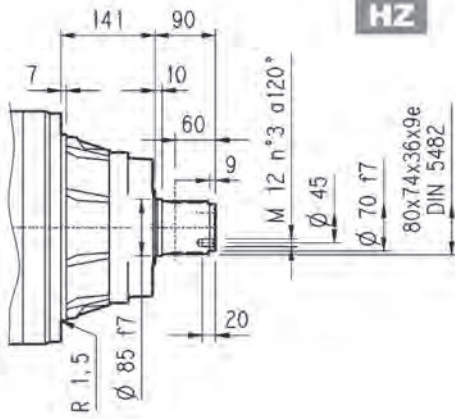
3/V 09 L3



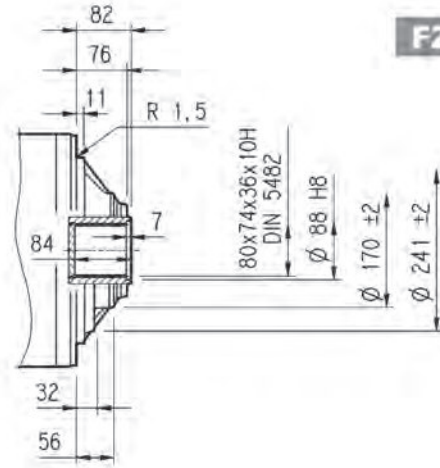
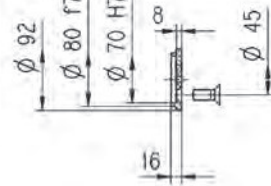
HC



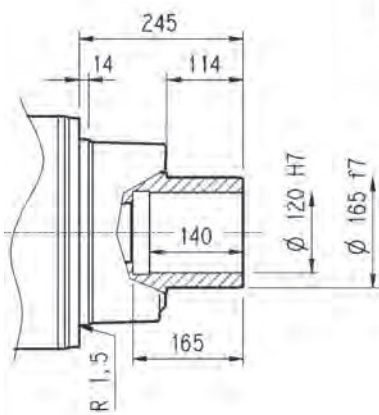
PC



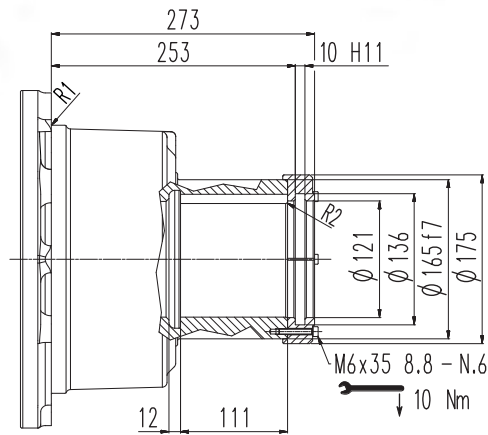
HZ



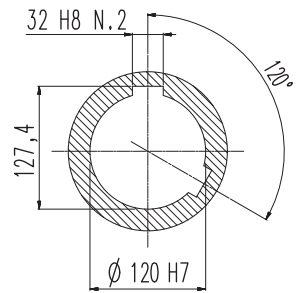
FZ



FP

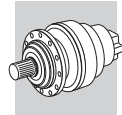


FDK



FP

$M_{2max} = 29000 \text{ Nm}$

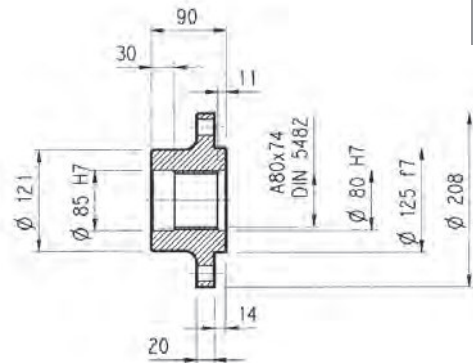
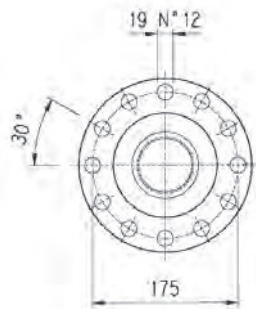
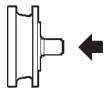


309 L

309 R

3/V 09 L3

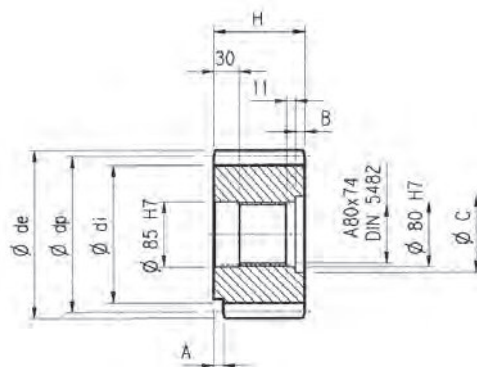
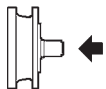
Flansch



W0A

Material: Stahl C40

Ritzel

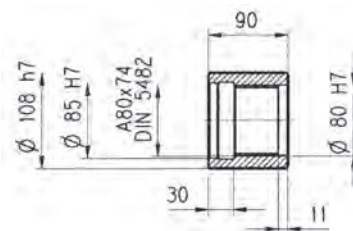
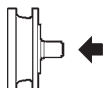


P...

$\alpha = 20^\circ$

	m	z	x	dp	di	de	H	A	B	C	Material
PFG	8	16	0.500	128	117	149.5	90	—	—	—	Vergüteter Stahl 39NiCrMo3
PHC	10	12	0.450	120	104	145	90	—	—	—	
PHE	10	14	0.320	140	121	165	116	13	26	95	
PHF	10	15	0.150	150	130	171.5	107	20	17	100	
PHG	10	16	0.500	160	145	186	90	—	—	—	Einsatzstahl 18NiCrMo5 Einsatzgehärtet
PHH1	10	17	—	170	145	189	90	—	—	—	
PHH2	10	17	0.500	170	154	198	90	—	—	—	Vergüteter Stahl 39NiCrMo3
PLD	12	13	0.500	156	138	192	102	—	12	95	
PLE	12	14	0.500	168	150	199.2	90	—	—	—	
PLI	12	18	0.500	216	198	249.6	107	7	17	95	
PLT	12	26	—	312	282	336	90	10	—	—	Einsatzstahl 18NiCrMo5 Einsatzgehärtet

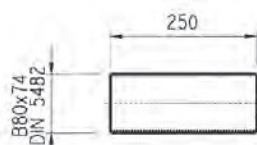
Naben



M0A

Material: Stahl 16CrNi4

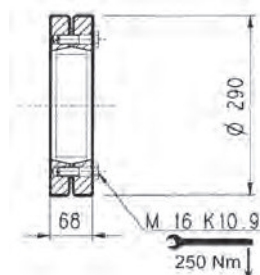
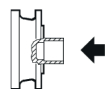
Vielkeilwellen



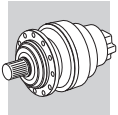
B0A

Material: Einsatzstahl 18NiCrMo5 UNI 5331
muss einsatzgehärtet werden 50-55 HRC

Schrumpfscheibe

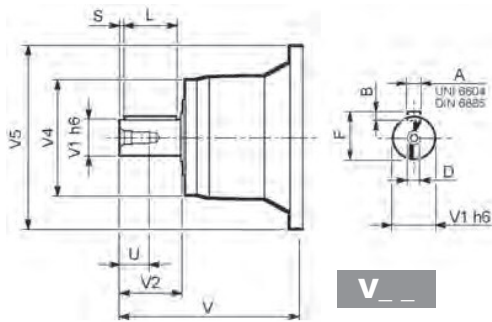


G0A

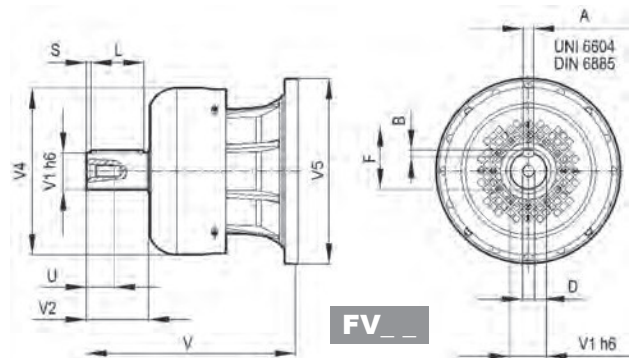


309 L

309 R



V _ _

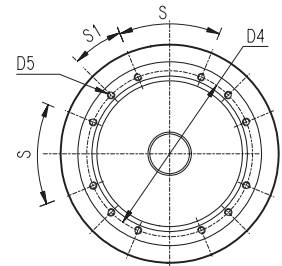
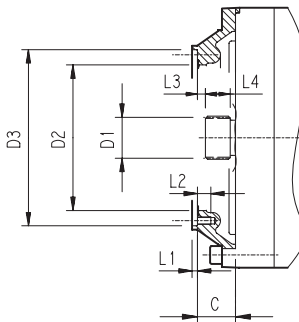
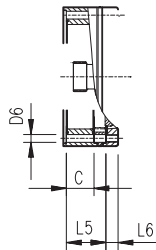


FV _ _

		V	V1	V2	V4	V5	A	B	F	L	S	D	U
309 L1	V07B	315	80	130	200	345	22	14	85	110	10	M16	36
	FV07B	375	80	130	347.5	348	22	14	85	110	10	M16	36
	V07A	313	60	105	155	345	18	11	64	90	7.5	M16	36
	FV07A	363	60	105	309	348	18	11	64	90	7.5	M16	36
309 L2	V05B	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
309 L3	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
309 L4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28
309 R2	V05B	239	48	82	155	245	14	9	51.5	70	6	M16	36
	FV05B	276	48	82	219.5	244	14	9	51.5	70	6	M16	36
309 R3-R4	V01A	137.5	24	36	120	186	8	7	27	30	3	M8	19
	V01B	158	38	58	120	186	10	8	41	50	4	M12	28

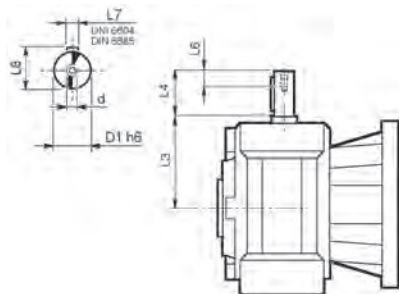
309 L

309 R

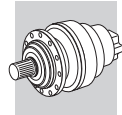


		C	D1	D2	D3	D4	D5	D6	L1	L2	L3	L4	L5	L6	S	S1	Input
309 L1	V9AB	51	58x53 DIN 5482	195	236 H7	222	M10 n°12	—	4	18	11	22	—	—	45°	22.5°	B
309 L2	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	—	4	18	9	18	—	—	45°	45°	A
309 L3	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	65	18	45°	45°	A
309 L4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	118	18	45°	45°	A
309 R2	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	18	9	18	—	—	45°	45°	A
309 R3-R4	V9AA	37	40x36 DIN 5482	140	178 H7	165	M10 n°8	11	4	—	9	18	37	18	45°	45°	A

3/V 09 L3



	D1 h6	L3	L4	L6	L7	L8	d
3/V 09 L3_HS	35	185	65	20	10	38	M8

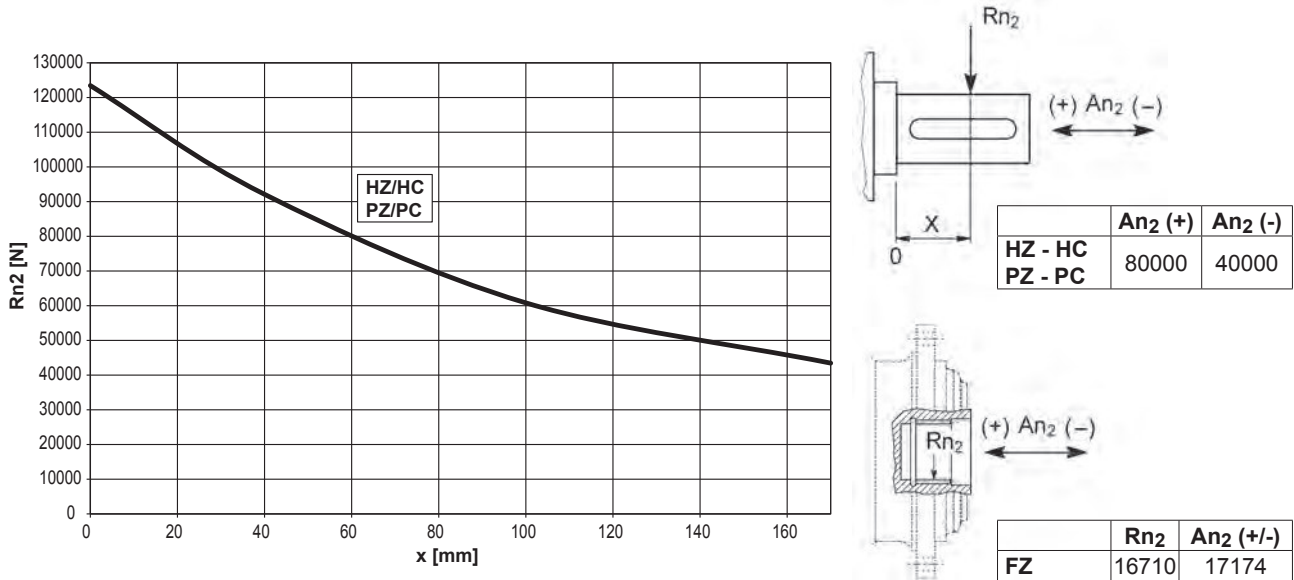


309 L

309 R

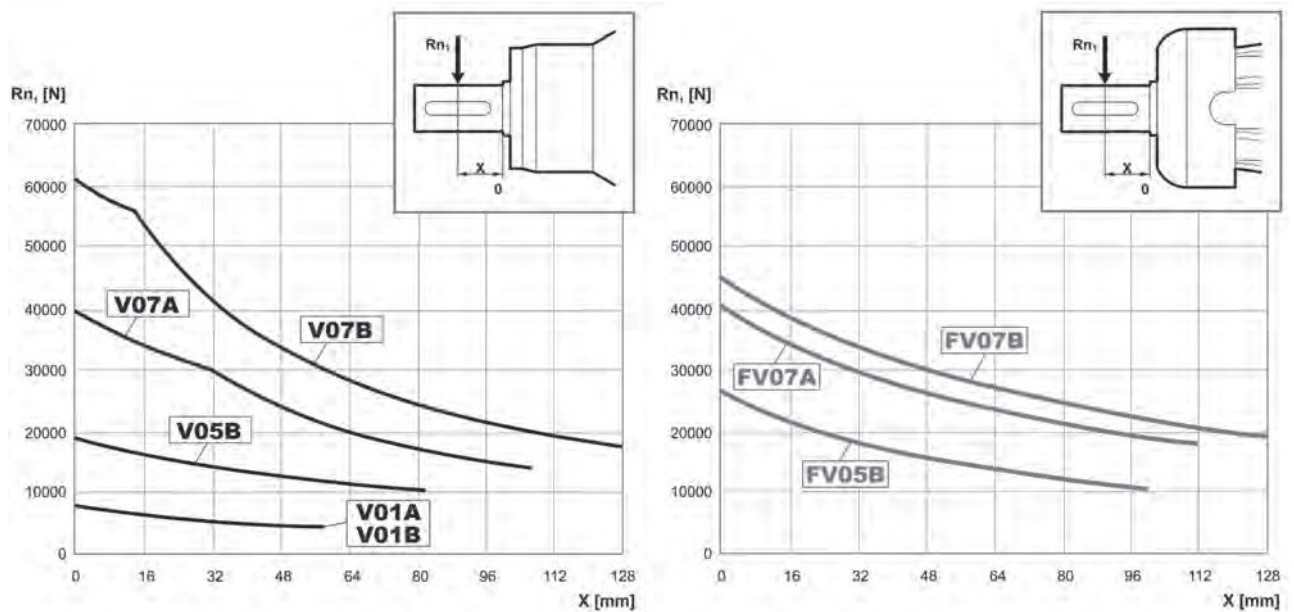
3/V 09 L3

An der Abtriebswelle zulässige Radial- und Axialkräfte für einen Wert von $F_{h2} : n_2 \times h = 100000$

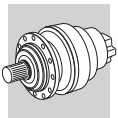


Korrekturfaktor f_{h2} für Wellenbelastungen	$F_{h2} = n_2 \cdot h$	10000	25000	50000	100000	500000	1000000	
		FZ						
		2.15	1.59	1.26	1.00	0.58	0.46	
HZ - HC - PZ - PC		1.49	1.49	1.23	1.00	0.62	0.50	

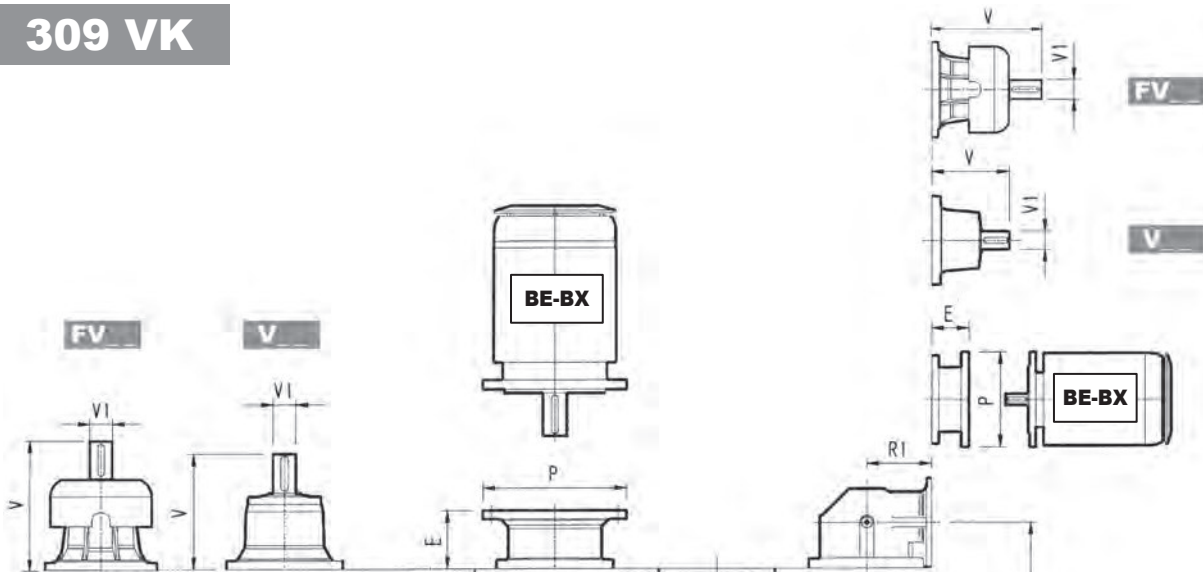
An der Antriebswelle zulässige Radiallasten für einen Wert von $F_{h1} : n_1 \times h = 250000$



Korrekturfaktor f_{h1} für Wellenbelastungen	$F_{h1} = n_1 \cdot h$	250000	500000	1000000	2000000	5000000	10000000
	f_{h1}	1	0.79	0.63	0.50	0.37	0.29



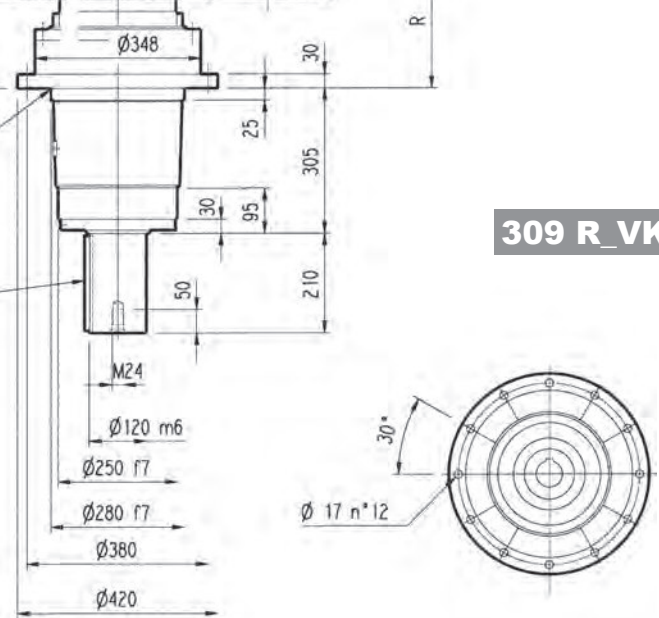
309 VK



309 L_VK

A 32x18x200
UNI 6604-69 / DIN 6885

309 R_VK

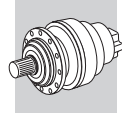


	L	Kg												
			V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg
309 L1	102	165	315	80	35	313	60	28	375	80	48	363	60	34
309 L2	191	180	239	48	15	—	—	—	276	48	17	—	—	—
309 L3	256	190	137.5	24	6	158	38	7	—	—	—	—	—	—
309 L4	309	195	137.5	24	6	158	38	7	—	—	—	—	—	—

	P71		P80		P90		P100		P112		P132		P160		P180		P200		P225		P250	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 L1	—	—	—	—	—	—	—	—	—	—	—	—	195	350	186	400	216	450	216	450	216	450
309 L2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400	—	—	—	—
309 L3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—
309 L4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—	—	—	—	—

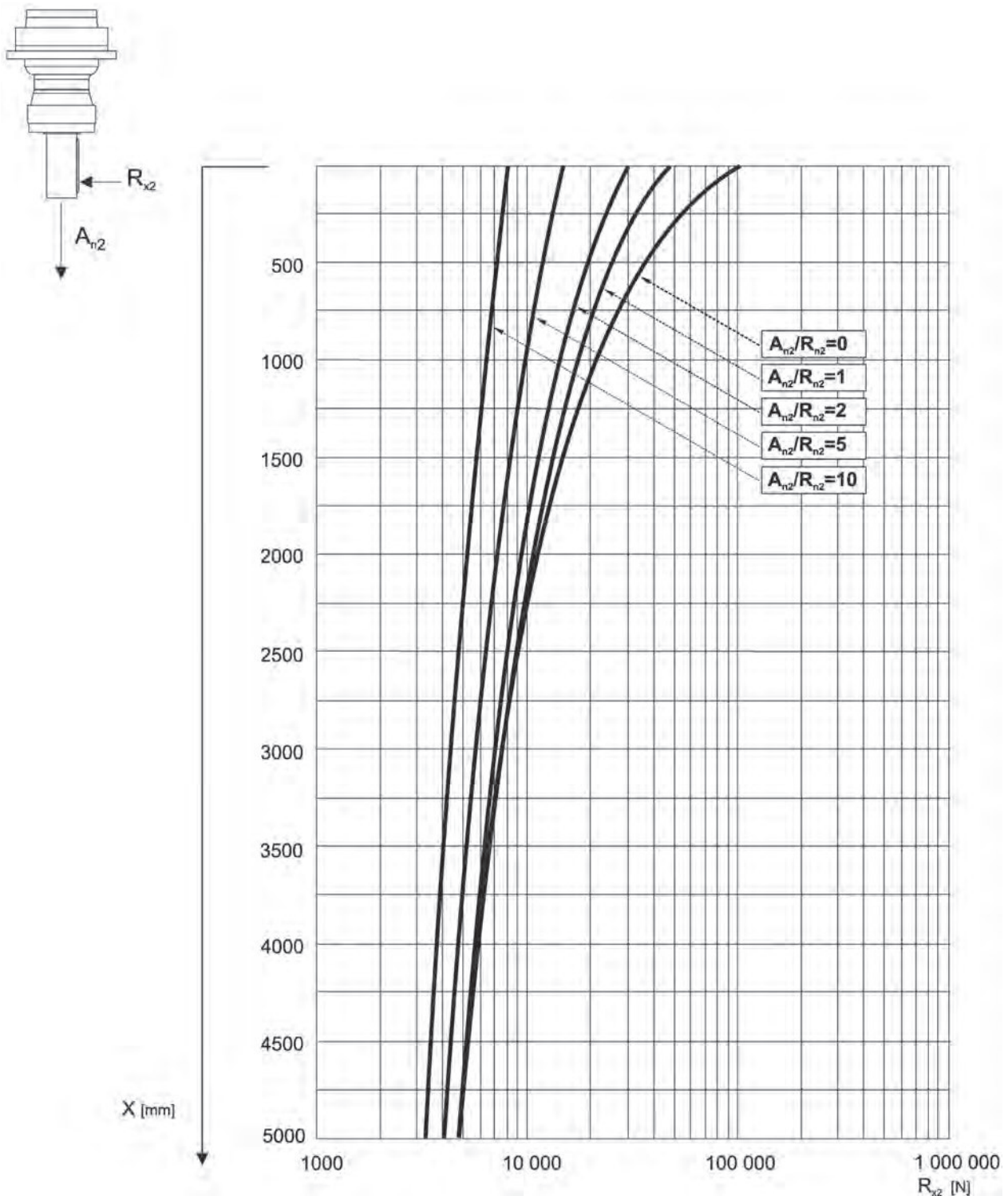
	R	R1	Kg																			
				V	V1	Kg	V	V1	Kg	V	V1	Kg	V	V1	Kg							
309 R2	221	225	200	239	48	15	—	—	—	276	48	17	—	—	—	—	—	—	—	—	—	—
309 R3	283	140	190	137.5	24	6	158	38	7	—	—	—	—	—	—	—	—	—	—	—	—	—
309 R4	348	122	195	137.5	24	6	158	38	7	—	—	—	—	—	—	—	—	—	—	—	—	—

	P71		P80		P90		P100		P112		P132		P160		P180		P200	
	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P	E	P
309 R2	—	—	—	—	—	—	—	—	—	—	114	300	144	350	144	350	174	400
309 R3	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—
309 R4	65	160	84	200	84	200	94	250	94	250	114	300	144	350	—	—	—	—



309 VK



Das nachstehende Diagramm ermöglicht das Berechnen der zulässigen, auf die Welle des Getriebes einwirkende externe Radialkraft, die sich auf die Distanz x von der Wellenschulter bezieht. Die Kurven beziehen sich auf den Wert, der sich aus dem Verhältnis zwischen der Axialkraft A_{n2} und der Radialkraft R_{n2} für $n_2 = 10 \text{ min}^{-1}$ und einer Dauer von 10000 Std. ergibt.

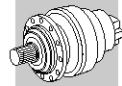


309 L

326

23240 Nm

	i	M_{n2} [Nm]						P_1	P_t	n_1	n_{1max}	M_b		M_{2max}
		$n_2 \cdot h$	$n_2 \cdot h$	$n_2 \cdot h$	$n_2 \cdot h$	$n_2 \cdot h$	$n_2 \cdot h$							
L1	3.43	13000	13000	13000	13000	12310	10920	150	25	1500	2000	3200	6L	27900
	4.09	23240	22070	22070	20260	13120	10660	150	25	1500	2000	3200	6L	29000
	5.25	21980	19060	16940	16190	12810	10410	150	25	1500	2000	3200	6L	29000
	6.23	17000	14400	13000	13000	12370	10280	150	25	1500	2000	3200	6L	29000
L2	12.3	13000	13000	13000	13000	10290	8360	60	18	1800	3800	1000	5K	27900
	14.7	17730	17730	17730	17730	11650	9460	60	18	1800	3800	1000	5K	29000
	17.4	21620	21260	21260	18580	11460	9310	60	18	1800	3800	1000	5K	29000
	21.8	18510	17500	17500	17140	11160	9070	60	18	1800	3800	1000	5K	29000
	25.4	14670	14300	14300	14300	11060	8990	60	18	1800	3800	800	5G	29000
	28.0	21980	19060	16940	16190	12810	10410	60	18	1800	3800	800	5G	29000
	32.6	18300	18100	16940	16190	12810	10410	60	18	1800	3800	630	5E	29000
	38.6	17000	14400	13000	13000	12370	10280	60	18	1800	3800	500	5C	29000
	46.7	17000	14400	13000	13000	12370	10280	58	18	1800	3800	400	5B	29000



309 L



326

23240 Nm



	i	M _{n2} [Nm]						P ₁	P _t	n ₁	n _{1max}	M _b		M _{2max}
		n ₂ :h	n ₂ :h	n ₂ :h	n ₂ :h	n ₂ :h	n ₂ :h							
	1:	10000	25000	50000	100000	500000	1000000							
L3	51.3	17730	17730	17730	17730	11650	9460	30	11	2000	4000	400	4K	29000
	60.5	21620	21260	21260	18580	11460	9310	30	11	2000	4000	400	4K	29000
	74.1	21620	21260	21260	18580	11460	9310	30	11	2000	4000	260	4F	29000
	80.6	21980	19060	16940	16190	12810	10410	30	11	2000	4000	260	4F	29000
	93.0	18510	17500	17500	17140	11160	9070	30	11	2000	4000	260	4F	29000
	100	21620	21260	21260	18580	11460	9310	30	11	2000	4000	260	4F	29000
	113	18300	18100	16940	16190	12810	10410	30	11	2000	4000	260	4F	29000
	126	18510	17500	17500	17140	11160	9070	30	11	2000	4000	260	4F	29000
	139	18300	18100	16940	16190	12810	10410	30	11	2000	4000	160	4D	29000
	162	21980	19060	16940	16190	12810	10410	29	11	2000	4000	160	4D	29000
	183	14670	14300	14300	14300	11060	8990	18.2	11	2000	4000	100	4B	29000
	202	21980	19060	16940	16190	12810	10410	23.9	11	2000	4000	100	4B	29000
	223	17000	14400	13000	13000	12370	10280	17.5	11	2000	4000	100	4B	29000
	239	17000	14400	13000	13000	12370	10280	16.3	11	2000	4000	100	4B	29000
	284	15800	15800	15800	15000	12810	10410	12.8	11	2000	4000	100	4B	29000
	336	17000	14400	13000	13000	12370	10280	11.6	11	2000	4000	100	4B	29000
	L4	349	21620	21260	21260	18580	11460	9310	14.4	7.5	2000	4000	100	4B
406		21980	19060	16940	16190	12810	10410	12.3	7.5	2000	4000	50	4A	29000
465		21980	19060	16940	16190	12810	10410	10.7	7.5	2000	4000	50	4A	29000
509		14670	14300	14300	14300	11060	8990	6.7	7.5	2000	4000	50	4A	29000
579		21620	21260	21260	18580	11460	9310	8.7	7.5	2000	4000	50	4A	29000
654		18300	18100	16940	16190	12810	10410	6.6	7.5	2000	4000	50	4A	29000
722		21620	21260	21260	18580	11460	9310	7.0	7.5	2000	4000	50	4A	29000
801		18300	18100	16940	16190	12810	10410	5.4	7.5	2000	4000	50	4A	29000
906		18510	17500	17500	17140	11160	9070	4.7	7.5	2000	4000	50	4A	29000
999		18300	18100	16940	16190	12810	10410	4.3	7.5	2000	4000	50	4A	29000
1149		17000	14400	13000	13000	12370	10280	3.5	7.5	2000	4000	50	4A	29000
1286		17000	14400	13000	13000	12370	10280	3.1	7.5	2000	4000	50	4A	29000
1380		17000	14400	13000	13000	12370	10280	2.9	7.5	2000	4000	50	4A	29000
1605		17000	14400	13000	13000	12370	10280	2.5	7.5	2000	4000	50	4A	29000
1723		17000	14400	13000	13000	12370	10280	2.3	7.5	2000	4000	50	4A	29000
2003		17000	14400	13000	13000	12370	10280	1.9	7.5	2000	4000	50	4A	29000
2423		17000	14400	13000	13000	12370	10280	1.7	7.5	2000	4000	50	4A	29000

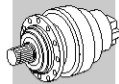


309 R

328

16460 Nm

	i	M _{n2} [Nm]						P ₁	Pt	n ₁	n _{1max}	M _b		M _{2max}
		n ₂ ·h	n ₂ ·h	n ₂ ·h	n ₂ ·h	n ₂ ·h	n ₂ ·h							
	1:	10000	25000	50000	100000	500000	1000000							
R2	13.0	9800	9120	8270	7960	6570	5340	85	35	1800	3800	1000	5K	27400
	15.5	11400	10690	9630	9520	7440	6040	85	35	1800	3800	1000	5K	27400
	19.8	14000	13270	12270	12270	8850	7190	85	35	1800	3800	1000	5K	27400
	23.5	16460	14070	12500	12370	9980	8110	85	35	1800	3800	800	5G	27400
R3	31.6	12800	12310	10960	8900	5490	4460	35	22	2000	4000	440	4L	27900
	37.7	15830	15260	12400	10070	6210	5050	35	22	2000	4000	440	4L	29000
	44.6	18670	17150	13930	11310	6980	5670	35	22	2000	4000	400	4K	29000
	55.9	18510	17140	16330	13260	8180	6650	35	22	2000	4000	400	4K	29000
	65.0	14670	14300	14300	14010	9090	7380	35	22	2000	4000	260	4F	29000
	71.8	21980	19060	16940	15790	9740	7910	35	22	2000	4000	330	4H	29000
	83.4	18300	18100	16940	16190	10830	8790	35	22	2000	4000	260	4F	29000
	99.0	17000	14400	13000	13000	12210	9910	35	22	2000	4000	260	4F	29000
	120	17000	14400	13000	13000	12370	10280	30	22	2000	4000	160	4D	29000
	R4	152	21620	21260	21260	18580	11460	9310	15.0	15	2000	4000	160	4D
165		21980	19060	16940	16190	12810	10410	15.0	15	2000	4000	160	4D	29000
191		18510	17500	17500	17140	11160	9070	15.0	15	2000	4000	160	4D	29000
206		21620	21260	21260	18580	11460	9310	15.0	15	2000	4000	160	4D	29000
232		18300	18100	16940	16190	12810	10410	15.0	15	2000	4000	100	4B	29000
258		18510	17500	17500	17140	11160	9070	15.0	15	2000	4000	100	4B	29000
284		18300	18100	16940	16190	12810	10410	15.0	15	2000	4000	100	4B	29000
331		21980	19060	16940	16190	12810	10410	15.0	15	2000	4000	100	4B	29000
374		14670	14300	14300	14010	11060	8990	9.2	15	2000	4000	100	4B	29000





309 R



328

16460 Nm

	i	M_{n2} [Nm]						P_1 [kW]	P_t [kW]	n_1 [min ⁻¹]	n_{1max} [min ⁻¹]	M_b [Nm]		M_{2max} [Nm]
		$n_2 \cdot h$ 10000	$n_2 \cdot h$ 25000	$n_2 \cdot h$ 50000	$n_2 \cdot h$ 100000	$n_2 \cdot h$ 500000	$n_2 \cdot h$ 1000000							
R4	413	21980	19060	16940	16190	12810	10410	12.0	15	2000	4000	100	4B	29000
	457	17000	14400	13000	13000	12370	10280	8.8	15	2000	4000	50	4A	29000
	490	17000	14400	13000	13000	12370	10280	8.2	15	2000	4000	50	4A	29000
	581	15800	15800	15800	15000	12810	10410	6.4	15	2000	4000	50	4A	29000
	690	17000	14400	13000	13000	12370	10280	5.8	15	2000	4000	50	4A	29000